

**CPD**

Swirl Diffuser

## Description

The CPD type diffusers are designed for ceiling applications. They can be used for supply or extract air.

## Properties

The CPD type diffusers have fixed blades. For supply air purposes, they are characteristically suitable for horizontal air throws. The blades are integral with the diffuser. These diffusers are recommended for use with ceiling heights up to 4 m., with a supply air temperature difference of (+/-) 10°C. The diffuser is produced as square or circular shape, depending on request.

## Materials

The diffuser is manufactured from 1 mm thick steel sheet. The blades are formed by pressing the diffuser sheet.

## Surface Treatment

The surfaces of the diffuser is first cleaned, then painted with electrostatic powder paint to 20% glossRAL 9010 (white) as standard. Other colours are also available upon request.

## Accessories

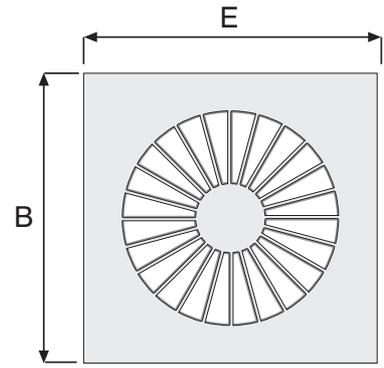
### Plenum Box

The plenum box is used to achieve optimum throw characteristics. It has the inlet either at the top or at one side. Depending on request, a damper can be installed at the inlet, which can be operated internally or externally (has to be specified with the order). The plenum boxes are made from 0.6 mm thick galvanized steel sheets and have 4 hanging brackets on their body. Optionally, a 6 mm thick acoustic foam can be laid inside the plenum box.

**Dimensions (Square Diffuser)**

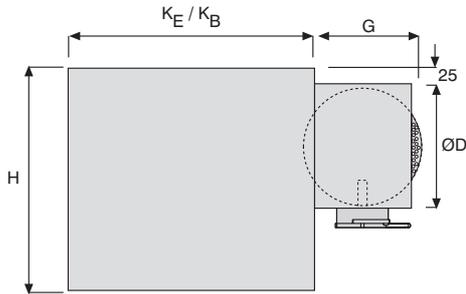
**Standard Dimensions (mm)**

E / B	No.off Blades	$K_E / K_B$	H	$\varnothing D$	G
300	24	285	270	170	125
400	24	385	320	215	150
500	30	485	350	244	175
600 (595)	36	585	350	244	175
625	36	615	350	244	175

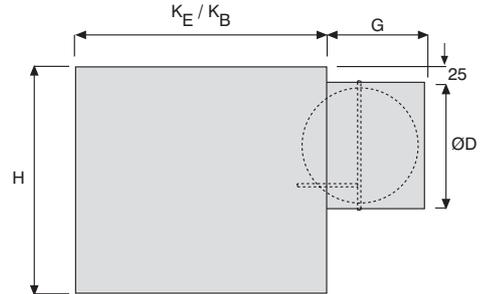


**CPD.40**

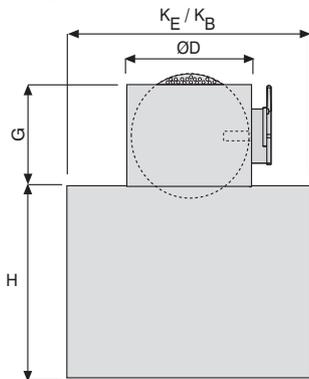
**Externally operated , Side inlet**



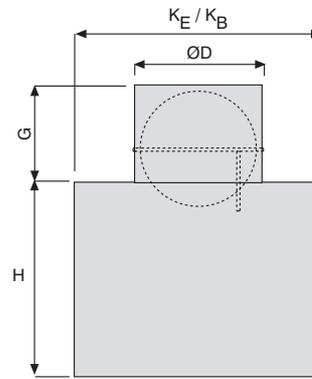
**Internally operated , Side inlet**



**Externally operated , Top inlet**



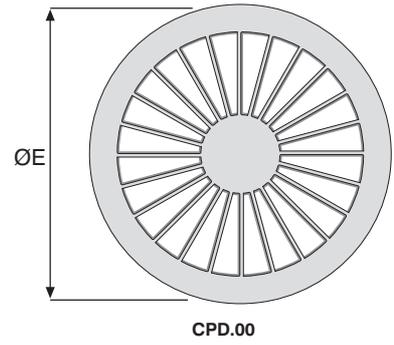
**Internally operated , Top inlet**



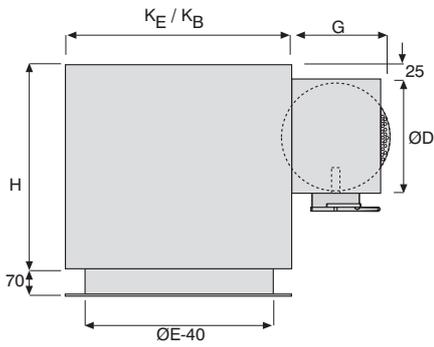
**Dimensions (Circular Diffuser)**

**Standard Dimensions (mm)**

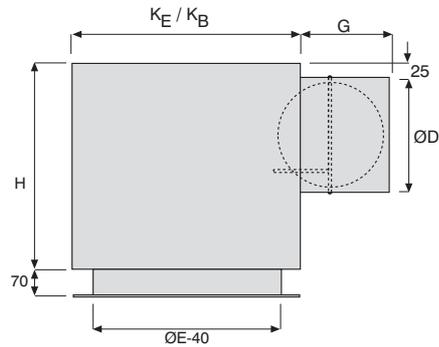
ØE	Kanat Adedi	K <sub>E</sub> / K <sub>B</sub>	H	ØD	G
300	24	325	310	180	125
400	24	425	360	219	150
500	30	525	390	244	175
600 (595)	36	625	390	244	175
625	36	650	390	244	175



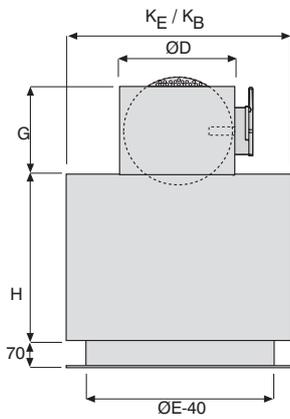
**Externally operated , Side inlet**



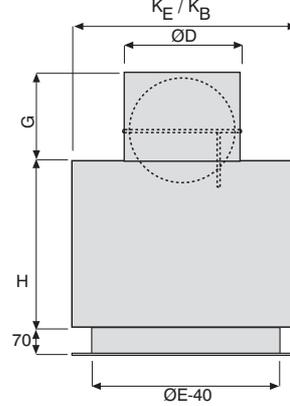
**Internally operated , Side inlet**



**Externally operated , Top inlet**

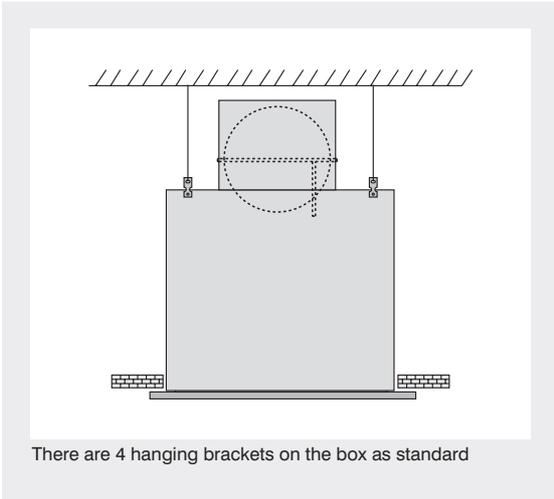


**Internally operated , Top inlet**

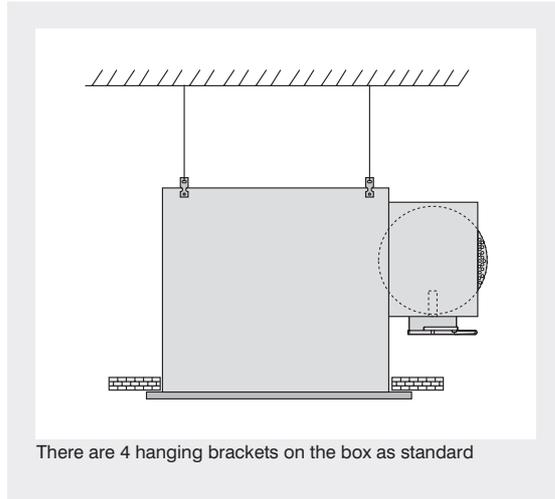


**Installation**

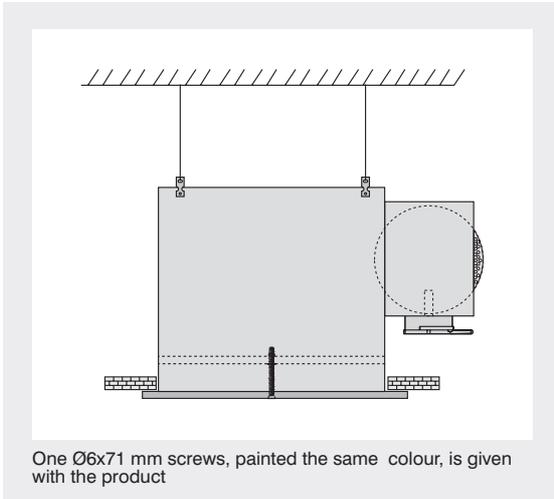
Plenum Box Installation (top inlet)



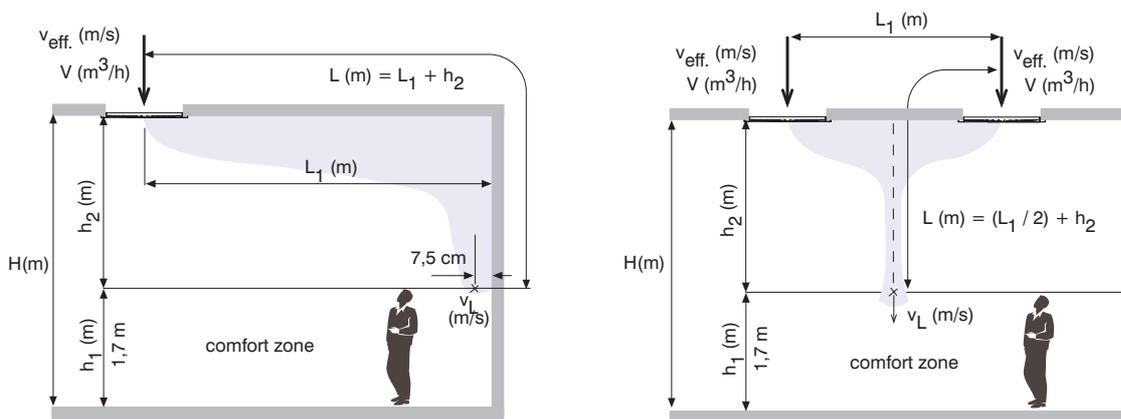
Plenum Box Installation (side inlet)



Installation with bridge



Nomenclature



<b>L<sub>1</sub></b>	Distance between diffuser centres or diffuser centre and wall. (m)
<b>h<sub>1</sub></b>	Comfort zone height (m)
<b>h<sub>2</sub></b>	Distance between a diffuser and comfort zone (m)
<b>v<sub>eff</sub></b>	Effective outlet velocity (m/s)
<b>v<sub>L</sub></b>	Velocity of core in comfort zone
<b>Δt<sub>0</sub></b>	Difference between supply air and room temperature (°C)
<b>Δt<sub>L</sub></b>	Difference between core and comfort zone temperature (°C)
<b>L</b>	Throw distance (m)
<b>V</b>	Air flow rate (m <sup>3</sup> /h)
<b>H</b>	Room height (m)
<b>S</b>	Sound power level dB(A)

To achieve "Coanda effect", the outlet velocity must be greater than 2m/s. The general comfort conditions require that the sound power level is below 40 dB(A). The height of the comfort zone is taken as 1.70m above the floor. It is important that 0.25 m/s core velocity is not exceeded in this zone.

Note: The tables are given for installations flush with the ceiling (with Coanda effect). For installations apart from the ceiling, the values must be multiplied by 0.7.

## Technical Data

Dimensions (mm) E / B (ØE)	Flow Rate V (m <sup>3</sup> /h)	Throw, L (m)		Pressure Loss ΔP (Pa)	Sound Power Level S (dB(A))
		v <sub>L</sub> =0,25 m/s	v <sub>L</sub> =0,10 m/s		
300	140	1,40	3,10	17	31
	180	1,75	3,90	27	37
	220	2,15	4,90	38	42
	260	2,50	5,60	52	47
	300	3,00	6,60	70	50
400	170	1,15	2,90	7	<20
	240	1,70	4,30	14	24
	310	2,15	5,50	24	33
	380	2,60	6,70	35	38
	450	3,20	8,00	52	44
500	220	1,30	3,30	7	<20
	300	1,80	4,50	11	25
	320	2,20	5,70	17	31
	460	2,70	7,00	25	37
	540	3,20	8,20	38	42
595-600-625	290	1,50	3,75	6	20
	375	2,05	5,05	11	28
	460	2,50	6,25	14	32
	545	3,00	7,50	20	37
	630	3,50	8,70	28	42

## Technical Data

Temperature gradients along the throw path are read from the table below, depending on the  $\Delta t_o$ ,  $\Delta t_L$  and throw length values. The temperature of the core at L metres from the diffuser, differs from the room temperature by the value read from the tables. The difference is plus in heating and minus

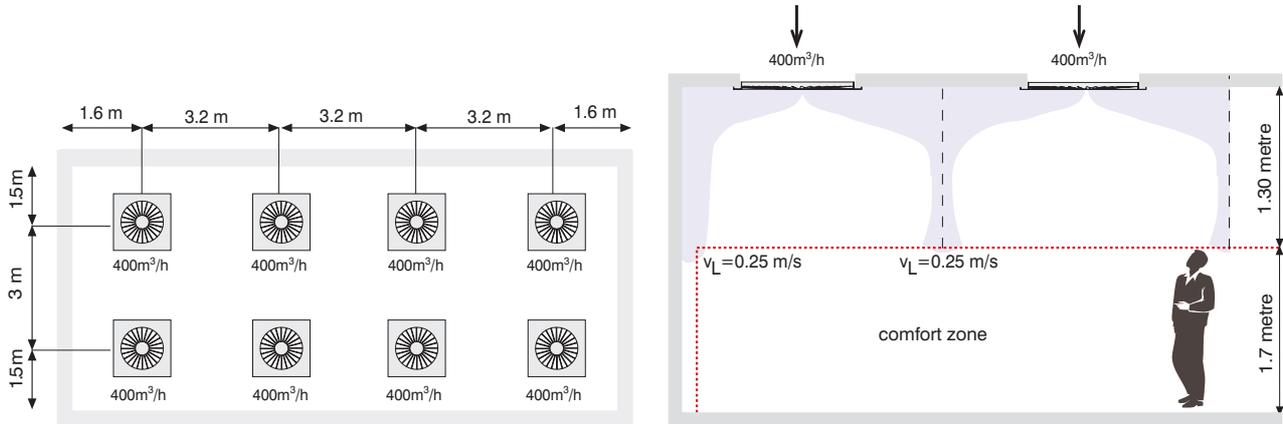
in cooling. The less the difference, the better the comfort conditions.

### Temperature gradients along the throw path

Dimensions E / B (ØE) mm	Throw (L) m	$\Delta t_L$ (°C) Values					
		$\Delta t_o$ (°C)					
		4	6	8	10	12	14
300	1	0,40	0,60	0,80	1,00	1,20	1,40
	2	0,20	0,30	0,40	0,50	0,60	0,70
	3	0,13	0,20	0,26	0,33	0,39	0,46
	4	0,10	0,15	0,20	0,25	0,30	0,35
	5	0,08	0,12	0,16	0,20	0,24	0,28
	6	0,07	0,10	0,13	0,17	0,20	0,23
	7	0,06	0,08	0,11	0,14	0,17	0,20
	8	0,05	0,07	0,10	0,12	0,15	0,17
400	1	0,56	0,84	1,12	1,40	1,67	1,95
	2	0,28	0,43	0,57	0,71	0,85	0,99
	3	0,19	0,28	0,38	0,47	0,57	0,66
	4	0,14	0,21	0,28	0,36	0,43	0,50
	5	0,11	0,17	0,23	0,29	0,34	0,40
	6	0,10	0,14	0,19	0,24	0,29	0,33
	7	0,08	0,12	0,16	0,20	0,24	0,28
	8	0,07	0,11	0,14	0,18	0,21	0,25
500	1	0,67	1,00	1,34	1,67	2,00	2,34
	2	0,34	0,50	0,67	0,84	1,01	1,18
	3	0,23	0,34	0,46	0,57	0,68	0,80
	4	0,18	0,26	0,35	0,44	0,53	0,61
	5	0,14	0,21	0,28	0,36	0,43	0,50
	6	0,12	0,18	0,23	0,29	0,35	0,41
	7	0,10	0,15	0,20	0,25	0,30	0,35
	8	0,09	0,13	0,17	0,22	0,26	0,30
	9	0,08	0,12	0,16	0,20	0,23	0,27
595-600-625	1	0,73	1,10	1,46	1,83	2,20	2,56
	2	0,37	0,55	0,74	0,92	1,10	1,29
	3	0,24	0,36	0,49	0,61	0,73	0,85
	4	0,18	0,28	0,37	0,46	0,55	0,64
	5	0,15	0,23	0,30	0,38	0,45	0,53
	6	0,12	0,19	0,25	0,31	0,37	0,44
	7	0,11	0,16	0,21	0,27	0,32	0,38
	8	0,09	0,14	0,18	0,23	0,28	0,32
	9	0,08	0,12	0,17	0,21	0,25	0,29

**Example:**

Air at  $3200 \text{ m}^3/\text{h}$ , is to be supplied into a room with dimensions  $12.8 \times 6 \text{ m}$ , and a height of  $3 \text{ m}$ . The supply air is  $8^\circ\text{C}$  below room temperature and  $8$  diffusers will be used. Determine diffuser spacings so that the core velocity in comfort zone is below  $0.25 \text{ m/s}$ .

**Solution:**

- 1) Diffusers are placed on the ceiling plan symmetrically.
- 2) Air flow rate per diffuser is calculated as  $3200 / 8 = 400 \text{ m}^3/\text{h}$ .
- 3) Calculation of path length to the comfort zone:  
 Minimum distance:  $L = 1.50 + 1.30 = 2.80 \text{ m}$   
 Maximum distance:  $L = 1.60 + 1.30 = 2.90 \text{ m}$ .
- 4) From the table on page 7, the most suitable size is found as  $400 \text{ mm}$ ; for  $400 \text{ m}^3/\text{h}$  and  $2.80 \text{ m}$  throw.
- 5) From the same table with interpolation, pressure loss is read as  $40 \text{ Pa}$  and sound power level as  $40 \text{ dB(A)}$ .
- 6) From the table on page 8; for  $400 \text{ mm}$  size,  $\Delta t_o = 8^\circ\text{C}$ , and  $2.80 \text{ m}$  throw,  $\Delta t_L$  is found by interpolation as  $0.42^\circ\text{C}$ .

### Specification Text

Air diffuser for ceiling installation. The diffuser will be manufactured from 1 mm thick steel sheets, and will be painted to ordered request with electrostatic powder paint and a minimum thickness of 60µ. The plenum box will be manufactured from 0.6 mm galvanized steel sheets by seams. There will be 4 hanging brackets on the box. Optionally, the entry spigot will be equipped with a volume control damper, operated externally or internally, depending

on request. Also, optionally, 6-mm thick acoustic foam (according to BS 476 Part 6 & 7 Class 0) will be installed inside the plenum box. For high speed system applications, a perforated and galvanized steel plate will be installed in the plenum box .

### Order Code

<b>Model</b>		<b>CPD.00.AA.10 - 300-9010</b>	
<b>Product type</b>	00...Circular 40...Square	E / B (ØE) mm Refer to pages 3 and 4	Indicate RAL Colour Code
<b>Accessories</b>	AA..Without Accessories		
<b>Installation</b>	00...Without Screw Holes 10...With Screw Holes 40...Fixing With Bridge	Standard Dimensions	Colour Code

### Plenum Box Order Code

<b>Model (Square Diffuser)</b>		<b>PLA.10.S B.1 1-292 x 270 x 142 x 1</b>	
<b>Model (Circular Diffuser)</b>		<b>PLB</b>	
<b>Installation</b>	10...With Scrws 40...Fixing With Bridge	Pelase indicate if special dimensions are requested $K_E / K_B \times H \times \text{ØD (mm)} \times s$ (no.of inlet spigots)	
<b>Box Inlet</b>	S....Side Inlet T.....Top Inlet		
<b>Spigot Damper</b>	A ....Without Damper B ....Externally Operated C ....Internally Operated		
<b>Perforated Rectifier Plate</b>	0.....Without Plate 1.....With Plate		
<b>Insulation</b>	0.....Without Insulation 1.....With Acoustic insulation		

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Swirl Diffuser

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